

Exhaust Productions Inc.	Document Number	102B	WORK INSTRUCTION	Date Issued:	03-27-13
				Issued by:	Mike Pavletic
		Document Name	Baffle Identification		
				Approved by:	C. Stout

1.0 Purpose

1.1. The purpose of this Work Instruction is to describe the process used by Exhaust Productions, Inc. when identifying the correct size baffle to use.

2.0 Scope

2.1. This Work Instruction applies when color coding the baffles during the production process and as an aid when determining a baffle size prior to assembly and shipping.

3.0 Reference Documents

- 3.1. EPI Quality Manual
- 3.2. ISO 9001:2008

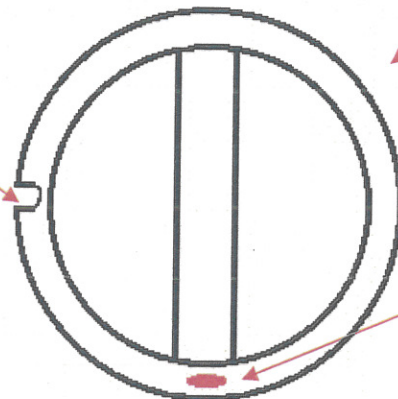
4.0 Procedure

4.1. Prior to assembling a baffle, Assemblers and Packers shall verify the baffle called out on the Sales Order. Then size verification may be completed by comparing the color code contained on the baffle with the colors identified on the chart below.

-  Red for 1.50" Baffles (50 = 1 1/2")
-  Blue for 1.75" Baffles... (34 = 1 3/4")
-  White for 2.00" Baffles... (20 = 2")
-  Orange for 2.25" Baffles... (22 = 2 1/4")
-  Green for 2.50" Baffles... (25 = 2 1/2")
-  Gold for 3.00" Baffles (30 = 3")

Welders and Sanders  
Must Orient ALL Baffles  
on cart(s) in the position  
shown here for marking  
and verification(s).

The notch is at the 9 o'clock position as shown.



The color coding mark is placed at the 6 o'clock position with the bar straight up and down.

Revision History

Revision	Issue Date	Originator	Description
A	02-22-13	Mike Pavletic	Initial Release
B	03-27-13	Mike Pavletic	Added Cross Reference Information

If this note is in Red this document is considered "Controlled" and approved for use.